



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-1-7

Job Sheet 169062



Part No: RBW109-3101-58-1-7

Job Qty: 1 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/4/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Machining-4		SL 17-12-7
120	Mori Seiki	1 pcs	12/2/17	12/2/17	0.00	0.10	MORI SL-154		SL
130	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC2 Machining-4		SL
140	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC8 Machining-5		SL 17-12-11
145	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC5		38
150	Outsource	1 pcs	12/2/17	12/2/17	0.00	0.00	Outsource4		9-89
160	Packaging	1 pcs	12/2/17	12/2/17	0.00	0.00	Packaging2		DAS
170	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC6		38
180	Small Fab	1 pcs	12/4/17	12/4/17	0.00	0.20	Small Fab-9		M.C. DAS 38
190	QC	1 pcs	12/4/17	12/4/17	0.00	0.00	QC5		38
200	Packaging	1 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3-2		9-89
210	QC21-SA	1 Ea	12/4/17	12/4/17	0.00	0.00	QC21		SL 6A

Part Op 120 - 1-Machine as per folio FB686 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 150 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

180 - Laser engrave T/N

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.250	0	0	0	0
	M6061T6R0.375	0	18	0	0

FM131599-0

39

Part Specifications

Specifications could not be found.

Plex 12/1/17 3:22 PM dart.baker.diane

X = 1.5"
Y = 0.20

DART
AEROSPACE
S018347

Dart Aerospace Ltd.

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CANADA
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Handle

PART NO:

RBW109-3101-58-1-7

Revision:

Operation:

Change No:

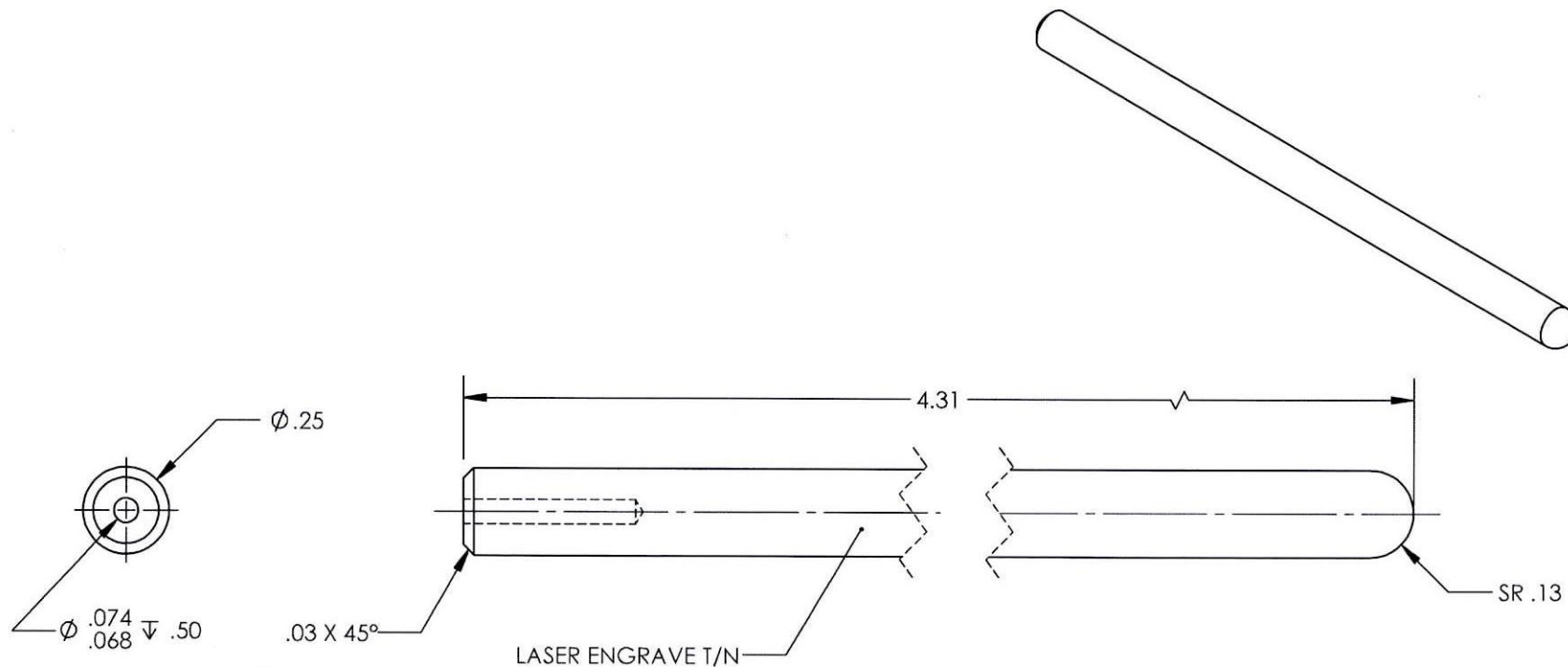
Outsource

Mfg Date: 12/07/17

Job No: 169062

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0212	-7 CH'D DIM WAS Ø.24 IS Ø.25, CH'D ENGRAVE NOTE WAS LASER ENGRAVE T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	11/4/2016	RJC	JAG
3	17-0053	-7 CH'D ENGRAVE NOTE WAS LASER ENGRAVE T/N, S/N, "MADE IN USA" IS LASER ENGRAVE T/N.	2/20/2017	RJC	JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169062 MJS
17-11-30

(7)

HANDLE

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1-7	REV 3
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLUE ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625F, TYPE II, CLASS II	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 2:1	DATE 3/12/2015 SHEET 5 OF 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO038682

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			is required							
20	167949	SWA10A-700	Wire Clamp : IPP Rev A 17.11.08 New issue DP Verify DD -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	1/17/18	20 pcs	0 pcs	20 pcs	\$7.75/pcs	\$155.00
21	168311	D2055	Clamp Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2 C OF C IS REQUIRED	Firmed	1/17/18	5 pcs	0 pcs	5 pcs	\$6.20/pcs	\$31.00
22	168312	D2056	Bell Crank Assembly ISSUE P/O: BLACK ANODIZE	Firmed	1/17/18	5 pcs	0 pcs	5 pcs	\$6.20/pcs	\$31.00
23	168040	D1038-58B	Avionics Fastener Rail Issue P/O: Black Anodize as per Dwg D1038	Firmed	1/17/18	50 pcs	0 pcs	50 pcs	\$4.25/pcs	\$212.50
24	169062	RBW109-3101-58- 1-7	Handle -Issue P/O to ATG: -ANODIZE COLOR BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$51.00/pcs	\$51.00
25	169518	RBW109-3101-58- 2-7	Handle -Issue P/O to ATG: -ANODIZE COLOR BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$51.00/pcs	\$51.00
26	168827	RBW6705G02431- 3G-1	Lever Rigging Fork -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2	Firmed	1/17/18	3 pcs	0 pcs	3 pcs	\$6.20/pcs	\$18.60



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914403

Date: 11-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577 Fax: 613 632-1000

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
1 ea	Part: RBW109-3101-58-1-7 Handle Blue Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22212		Rev: 3 PO: PO038682 Line: 24
1 ea	Part: RBW109-3101-58-2-7 Handle Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22213		Rev: 3 PO: PO038682 Line: 25
3 ea	Part: RBW6705G02431-3G-1 Level Rigging Fork Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22214		Rev: 1B PO: PO038682 Line: 26
1 ea	Part: RBW6705G02631-3G-1 Level Rigging Fork, T/R Actuat Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22215		Rev: 1A PO: PO038682 Line: 27
2 ea	Part: RB910-0002-9 Hose End Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22220		Rev: F PO: PO038682 Line: 32
2 ea	Part: RB910-0002-1 Quill		Rev: F
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
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Canada

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Fax: (613) 446-4556

Pack List

Number: 914403

Date: 11-Jan-18

Dart Aerospace Ltd
270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water
Sealant
Job: 22222 PO: PO038682 Line: 34

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date:

Certified Signature:

Receiver Signature:

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.